

## OPERATION

### SHARPENING THE BLADES

The removable blade is highly tempered to hold a keen cutting edge. After extended use, however, the blade will begin to lose its factory-ground cutting edge and will need to be sharpened. To avoid loss of clipping time, you may wish to keep a spare set of blades on hand. A custom blade sharpening service is available through your dealer or the nearest authorized service station.

### OILING THE CLIPPER

There is no need to oil the unit itself. Oiling the unit may cause damage.

### OILING THE BLADE ASSEMBLY

Maintain a light film of oil on the rubbing surface of the moving blade and where the blade rubs against the stationary nylon tension pad. Use a lightweight machine oil. Apply the oil directly on the blade. Wipe off excess oil with a clean, dry cloth.

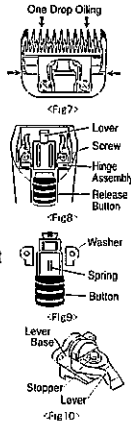
NOTE: Do not immerse any part of the clipper into a lubricant.

### GREASING

Greasing is necessary only when changing a worn lever. Never use grease on other parts except when changing the lever.

### HOW TO CHANGE A WORN LEVER

1. Unscrew the two screws of the hinge assembly.
2. Disassemble the release button set. (button, spring and two washers)
3. Unscrew the 3 screw inside the metal housing, which fix the lever assembly.
4. The lever assembly can be taken out from inside of the housing. Pull the edge of the lever strongly by hand, to remove it.
5. Put out the metal stopper by the tool, then replace the lever with a new one.



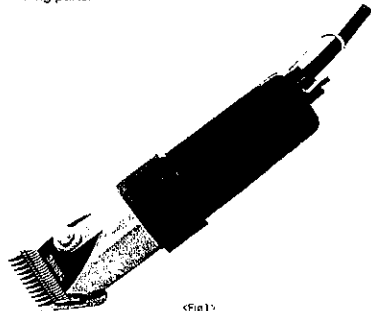
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## IMPORTANT SAFEGUARDS

When using an electrical appliance, basic precautions should always be followed, including the following:  
Read all instructions before using this Animal Clipper.

### DANGER — To reduce the risk of electric shock:

1. Do not reach for an appliance that has fallen into water. Unplug immediately.
2. Do not use while bathing or washing animals, or on wet animals.
3. Do not place or store appliance where it can fall or be pulled into a tub or sink. Do not place in or drop into water or other liquid.
4. Always unplug this appliance from the electrical outlet immediately after using.
5. Unplug this appliance before cleaning, removing or assembling parts.



<Fig 1>

## OPERATION

### CLEANING THE AIR FILTER

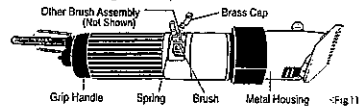
Remove the air filters (Fig 2) to be cleaned at the rear of the grip handle by using the tool.  
Clean the air filter thoroughly in warm water. Never let the clipper run without the air filters.

### REPLACING THE BRUSHES

If your unit stops working, the brushes may need replacing.  
1. Turn the main switch to the center OFF position and unplug the unit from the electrical outlet.

CAUTION: To prevent an electrical hazard, the unit must be unplugged before replacing the brushes.

2. Remove the switch protector from the bottom of the unit, then remove the two screws.
3. Grasp the housing above and below the main switch. Carefully pull the two housing halves apart.



Remove one of the brass caps. (Take care as spring will tend to fly out.) Lift out the spring and brush. Check whether the brush is worn. Compare the old brush with a new one. If the old brush is worn more than 3/4 of the way down, remove the old brush, and slip the spring onto the replacement brush.

Place the assembled spring/brush into the brush holder, so that brush goes in first. While compressing spring into brush holder, snap the brass cap back onto the unit.

Repeat the procedure for the second brush. Carefully slide the housing back into position. (It may be necessary to hold the cord while replacing the lower housing.)

Reinstall the screw and switch cap. Do not over-tighten the screw. If your brushes are good, but the unit still does not run, return it to your nearest authorized service station.

NOTE: The unit may run rough for the first few minutes, until the brushes have worn in.

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### WARNING — To reduce the risk of burns, fire, electric shock or injury to animals:

1. An appliance should never be left unattended when plugged in.
2. Close supervision is necessary when this appliance is used by or near children or invalids.
3. Use this appliance only for its intended use as described in this manual. Do not use attachments not recommended by manufacturers.
4. Never operate this appliance if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return the appliance to the shop for examination and repair.
5. Keep the cord away from heated surfaces.
6. Never operate the appliance with the air openings blocked or while on a soft surface, such as a bed or couch, where the air openings may be blocked. Keep the air openings free of lint, hair, fur or the like.
7. Never drop or insert any object into any opening.
8. Do not use outdoors or operate where aerosol (spray) products are being used or where oxygen is being administered.
9. Do not use this appliance with a damaged or broken comb or blade, as injury to the animal may occur.
10. To disconnect, move all controls to "OFF" then remove plug from outlet.
11. During use, do not place or leave appliance where it may be (1) damaged by an animal or (2) exposed to weather.
12. Do not wrap cord around unit when storing. Continuous stress on the cord can damage cord insulation and result in a shock hazard.
13. Avoid contact with moving blades or cutters.
14. Avoid tangling or kinking the cord while clipping or shearing. should the cord become tangled or kinked, stop clipping or shearing, unplug unit and straighten the cord. Do not allow the animal to walk on or become entangled in the cord.

## SAVE THESE INSTRUCTIONS

## FEATURES

### CLEANING AND STORING

Turn the control switch to the OFF position. Unplug from the electrical outlet. Remove the blade assembly as described in TO REMOVE THE BLADE ASSEMBLY.

Wash blades, dry, and coat with oil to prevent corrosion. Wipe other parts clean before storing.

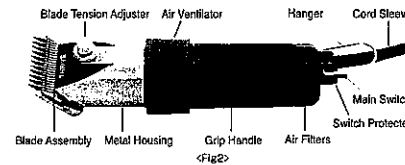
Coil the electric cord and secure. Hang clipper by the hanging clip provided. You may wish to store clipper in the original carton with the head down, to prevent oil from seeping down the armature shaft into the motor.

Other than the recommended oiling, greasing, brush replacement, and blade replacement, no further user maintenance is required. Return your clipper to your nearest dealer or authorized service station for any servicing or repairs.

### OPTIONAL BLADES AVAILABLE FOR YOUR ANIMAL CLIPPER

Size	mm	Description
40	0.5	Very close, surgical.
30	1.0	Close, ideal for show clips.
15	1.5	Medium, best all-round poodle blade.
10	2.0	Medium, general clipping.
8½	3.0	Medium, all purpose, ideal for terriers.
7	4.0	Semi-plucking.
5	6.0	Semi-plucking.
4	8.0	General purpose plucking.
5/8	1.0	Trim and finish, 5/8" wide.
7/8	1.0	Trim and finish, 7/8" wide.
8/8	1.0	Trim and finish, 8/8" wide.
S40	0.5	Very close, wider teeth.
S30	1.0	Close, wider teeth.
WS30	1.0	Animal wide (Width: 61mm)
WS½	3.0	
WS	5.0	

## FOR COMMERCIAL USE



<Fig 2>

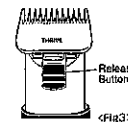
The clipper has been designed to do an all-around clipping job for horses, cattle, and household pets. It has a powerful, 50 watt motor that allows you to clip your animals for long periods of time, without having to let the clipper cool. The quiet operation helps to ease the fears of the animal being clipped. The unit weighs only 800g making it easy to handle. The clipper blades snap on and off for easy removal and cleaning.

### SPECIFICATIONS

Rated Voltage : Specified country's voltage (110-125V or 220-240V)  
Rated Input : 50W  
Switch Action : 2 speed (high and low)  
Max. Number of Strokes : High speed 3,500/min.  
Low speed 2,800/min.  
Size : Length 215mm  
Diameter 50mm  
Weight : 750g (without blade)  
Cord Length : 4 meters

### TO REMOVE THE BLADE ASSEMBLY

Unplug the electric cord and turn the control switch to the OFF position (center position). Hold the unit in one hand. Grasp the cutting end of the blade assembly. Press the release button towards the blade and snap it back and away from the clipper. Unlatching is automatic. Slide the blade assembly forward and up off the clipper.



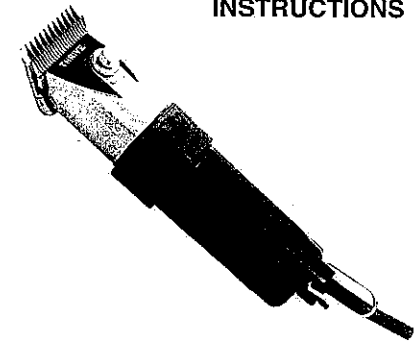
<Fig 3>

# THRIVE®

## POWERFUL ANIMAL CLIPPER

50 Watts

## INSTRUCTIONS



## OPERATION

### TO REPLACE THE BLADE ASSEMBLY

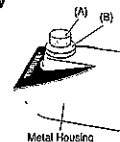
With the unit plugged into a specified AC electrical outlet, turn the control switch to the ON Position (High: Left position, Low: Right position). Holding the blade assembly by the sides, keeping fingers away from the cutting edge, and place the blade assembly back into position on the tongue. Press forward to lock into place. Latching is automatic.



<Fig 4>

### ADJUSTING TENSION SCREW (This is important)

Suggest - Adjusting tension screw (A) must be done while clipper running. When tension set correctly to give a good clean cut - lock in position with locking screw (B). To re adjust tension loosen locking screw (B) then reset tension and relock again with locking screw (B). Avoid over tensioning as this causes clipper to over heat.

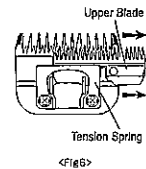


<Fig 5>

### REMOVING DIRT AND HAIR

Occasionally, dirt and hair will lodge between the blade and comb, forcing them apart and stopping the cutting action. Remove the blade assembly, as described above. Push the upper blade sideways from its position under the metal clip. See the illustration. Remove the dirt and hair. Then, slide the upper blade back into position.

NOTE: There is no need to remove the screws on the tension spring when removing dirt and hair.



<Fig 6>